



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4308-042BL
Job Sheet 166795



Part No: D4308-042BL

Job Qty: 8 ea

Part Name: Step, RH Crew



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/22/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	8 Ea		11/21/17	0.00	0.00	Start up container	D.M.L
100	Large Fab	8 pcs		11/21/17	0.00	6.08	Large Fab 8	SM 27 oct D.M.L
110	QC	8 pcs		11/21/17	0.00	0.00	QC6	CPL
120	Large Fab	8 pcs		11/21/17	0.00	6.08	Large Fab 2	LL 17.10.30
130	QC	8 pcs		11/21/17	0.00	0.00	QC9	CPL
140	QC	8 pcs		11/21/17	0.00	0.00	QC5	CPL
150	HandFinish	8 pcs		11/21/17	0.00	0.69	HandFinish1	2017/10/31 JSL
160	QC	8 pcs		11/21/17	0.00	0.00	QC7	
170	Large Fab	8 pcs		11/21/17	0.00	6.08	Large Fab 2	SM 17.10.11
180	QC	8 pcs		11/21/17	0.00	0.00	QC10	DAS 38
190	QC	8 pcs		11/21/17	0.00	0.00	QC5	38 9-89
200	HandFinish	8 pcs		11/21/17	0.00	0.69	HandFinish1	2017-11-02 JSL
210	SprayPaint	8 pcs		11/21/17	0.00	0.63	Spray Paint	adventure 11 DAS 38
211	QC	8 pcs		11/21/17	0.00	0.00	QC14	38 9-89
215	HandFinish	8 pcs		11/22/17	0.00	0.69	HandFinish3	BEB 2017/11/28
220	QC	8 pcs		11/22/17	0.00	0.00	QC3	
230	Packaging	8 pcs		11/22/17	0.00	0.00	Packaging3	DAS 21
240	QC21-SA	8 Ea		11/22/17	0.00	0.00	QC21	38 9-89

Part Op 100 - 1-Cut D4308-1 using D2622 extrusion as per Dwg D4308

Descriptions: 120 - 1-Weld end cap (ONE END ONLY)

170 - 1-Inspect for foreign object per QSI 024 4- install rivert as per dwg

210 - SPRAY PAINT BLUE

NOV 29 2017

Job Allocations

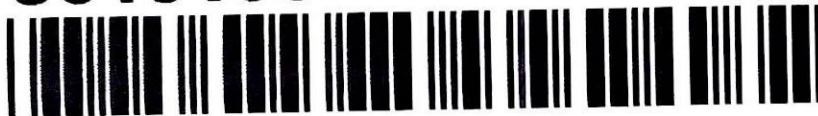
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C 162484-2	0	215	0	0
120-Large Fab	D2734 B164510 → 8	8	30	0	0
	D3458-1 B159573 → 4	4	4	0	0
	D3458-3 B166312 → 8	8	34	0	0
170-Large Fab	D2734 B164510 → 8	8	30	0	0
	MS20601-AD4W2	8	98	0	0

fm 138336-7 8x

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S013106



Step, RH Crew

PART NO: D4308 – 042BL
Revision:
Operation: Outsource
Change No:

Mfg Date: 11/23/17
Job No: 166795

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE
S003383



Step, RH Crew

PART NO: D4308 – 042BL
Revision:
Operation: Large Fab
Quantity: 8
Change No:

Mfg Date: 10/30/17
Job No: 166795

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PURCHASE ORDER PO038461

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038461
PO Date: 11/23/17
Due Date: 11/23/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167824	D2680-041BL	-	Nut Plate START TIME:		Firmed	11/23/17	24 pcs	0 pcs	24 pcs	\$4.00/pcs	\$96.00 ✓
2	168200-A	D2731-7RG	-	Mounting Lug		Firmed	11/23/17	26 pcs	0 pcs	26 pcs	\$18.00/pcs	\$468.00 ✓
3	167818	D2651-1BL	-	Plug (Only larger section necessary) SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	120 pcs	0 pcs	120 pcs	\$3.00/pcs	\$360.00
4	166795	D4308-042BL	-	Step, RH Crew SPRAY PAINT BLUE		Firmed	11/23/17	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
5	167813	D3413-1BL	-	O-Ring SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00
6	167812	D3407-043BL	-	Tow Ring, Blue Prime/Paint **Mask Threaded Section** SPRAY PAINT AS PER QSI BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00
Grand Total:											\$1,844.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents